ZM WELDED TUBES
PRODUCTS RANGE

ZM TUBES - ZWAHLEN & MAYR SA
Z.I. 2 CH-1860 AIGLE, Switzerland
Phone +41 24 468 46 46 - Fax +41 24 468 46 01
Email: zmtubes@zwahlen.ch - Web: http://www.zwahlen.ch

Outside Diameter	Wall thickness																		
mm	0,5	0,60	0,70	0,80	0,90	1,00	1,20	1,25	1,50	1,60	1,65	2,00	2,11	2,41	2,50	2,60	2,65	2,77	3,00
15,88	0.193	0.230	0.267	0.303	0.339	0.374	0.443	0.460	0.542	0.574									
16,00	0.195	0.232	0.269	0.306	0.342	0.377	0.446	0.463	0.547	0.579									
17,20	0.210	0.250	0.290	0.330	0.369	0.407	0.482	0.501	0.592	0.627	0.645								
18,00	0.220	0.262	0.304	0.346	0.387	0.427	0.507	0.526	0.622	0.659	0.678	0.804							
19,00	0.232	0.277	0.322	0.366	0.409	0.452	0.537	0.558	0.660	0.700	0.719	0.854	0.896						
19,05	0.233	0.278	0.323	0.367	0.410	0.454	0.538	0.559	0.662	0.702	0.721	0.857	0.898						
20,00	0.245	0.293	0.340	0.386	0.432	0.477	0.567	0.589	0.697	0.740	0.761	0.905	0.949						
21,30	0.261	0.312	0.362	0.412	0.461	0.510	0.606	0.630	0.746	0.792	0.815	0.970	1.018		1.181	1.222			
22,00	0.270	0.323	0.375	0.426	0.477	0.528	0.627	0.652	0.773	0.820	0.844	1.005	1.055		1.225	1.268			
22,22	0.273	0.326	0.379	0.431	0.482	0.533	0.634	0.659	0.781	0.829	0.853	1.016	1.066		1.239	1.282			
23,00	0.283	0.338	0.392	0.446	0.500	0.553	0.657	0.683	0.810	0.860	0.885	1.055	1.108		1.288	1.333			
24,00	0.295	0.353	0.410	0.466	0.522	0.578	0.688	0.715	0.848	0.901	0.927	1.106	1.161		1.351	1.398			
25,00	0.308	0.368	0.427	0.487	0.545	0.603	0.718	0.746	0.886	0.941	0.968	1.156	1.214	1.368	1.414	1.464			
25,40	0.313	0.374	0.434	0.495	0.554	0.613	0.730	0.759	0.901	0.957	0.985	1.176	1.235	1.392	1.439	1.490	1.515	1.575	
26,70		0.394	0.457	0.521	0.584	0.646	0.769	0.799	0.950	1.009	1.039	1.241	1.304	1.471	1.520	1.575	1.602	1.666	
26,90		0.397	0.461	0.525	0.588	0.651	0.775	0.806	0.957	1.017	1.047	1.251	1.314	1.483	1.533	1.588	1.615	1.680	
28,00			0.480	0.547	0.613	0.679	0.808	0.840	0.999	1.061	1.093	1.307	1.373	1.550	1.602	1.660	1.688	1.756	
28,58			0.490	0.558	0.626	0.693	0.826	0.859	1.021	1.085	1.117	1.336	1.404	1.585	1.638	1.697	1.727	1.797	
29,00			0.498	0.567	0.636	0.704	0.838	0.872	1.037	1.102	1.134	1.357	1.426	1.610	1.665	1.725	1.755	1.826	
30,00			0.515	0.587	0.658	0.729	0.868	0.903	1.074	1.142	1.176	1.407	1.479	1.671	1.728	1.790	1.821	1.895	
31,75			0.546	0.622	0.698	0.773	0.921	0.958	1.140	1.212	1.248	1.495	1.572	1.777	1.838	1.905	1.938	2.017	
31,80			0.547	0.623	0.699	0.774	0.923	0.960	1.142	1.214	1.250	1.498	1.574	1.780	1.841	1.908	1.941	2.021	
32,00			0.551	0.627	0.703	0.779	0.929	0.966	1.150	1.222	1.258	1.508	1.585	1.792	1.853	1.921	1.955	2.035	
33,00			0.568	0.647	0.726	0.804	0.959	0.997	1.187	1.263	1.300	1.558	1.638	1.853	1.916	1.986	2.021	2.104	
33,40			0.575	0.655	0.735	0.814	0.971	1.010	1.202	1.279	1.316	1.578	1.659	1.877	1.941	2.012	2.048	2.132	2.292
33,70			0.581	0.661	0.742	0.822	0.980	1.019	1.214	1.291	1.329	1.593	1.675	1.895	1.960	2.032	2.068	2.153	2.314
34,00			0.586	0.667	0.749	0.829	0.989	1.029	1.225	1.303	1.341	1.608	1.691	1.913	1.979	2.052	2.088	2.174	2.337
35,00			0.603	0.688	0.771	0.854	1.019	1.060	1.263	1.343	1.383	1.659	1.744	1.974	2.042	2.117	2.154	2.244	2.412
36,00			0.621	0.708	0.794	0.880	1.049	1.092	1.300	1.383	1.424	1.709	1.797	2.034	2.105	2.182	2.221	2.313	2.488
37,00			0.639	0.728	0.816	0.905	1.080	1.123	1.338	1.423	1.466	1.759	1.850	2.095	2.167	2.248	2.288	2.383	2.563
38,00			0.656	0.748	0.839	0.930	1.110	1.154	1.376	1.464	1.507	1.809	1.903	2.155	2.230	2.313	2.354	2.452	2.639
38,10			0.658	0.750	0.841	0.932	1.113	1.158	1.380	1.468	1.511	1.814	1.908	2.162	2.237	2.319	2.361	2.459	2.646
40,00			0.691	0.788	0.884	0.980	1.170	1.217	1.451	1.544	1.590	1.910	2.009	2.277	2.356	2.444	2.487	2.592	2.789
41,00				0.808	0.907	1.005	1.200	1.249	1.489	1.584	1.632	1.960	2.062	2.337	2.419	2.509	2.554	2.661	2.865
42,00				0.828	0.930	1.030	1.230	1.280	1.527	1.624	1.673	2.010	2.115	2.398	2.482	2.574	2.620	2.731	2.940
42,40				0.836	0.939	1.040	1.242	1.293	1.542	1.640	1.690	2.031	2.136	2.422	2.507	2.600	2.647	2.759	2.970
43,00					0.952	1.055	1.261	1.311	1.564	1.665	1.715	2.061	2.168	2.458	2.544	2.640	2.687	2.800	3.016
44,50					0.986	1.093	1.306	1.359	1.621	1.725	1.777	2.136	2.248	2.549	2.639	2.738	2.787	2.905	3.129
45,00					0.997	1.106	1.321	1.374	1.640	1.745	1.797	2.161	2.274	2.579	2.670	2.770	2.820	2.940	3.166
48,30					1.072	1.189	1.420	1.478	1.764	1.878	1.934	2.327	2.449	2.779	2.877	2.986	3.040	3.169	3.415
50,00					1.110	1.231	1.472	1.531	1.828	1.946	2.005	2.412	2.539	2.882	2.984	3.097	3.153	3.288	3.543
50,80					1.129	1.251	1.496	1.556	1.858	1.978	2.038	2.453	2.582	2.931	3.034	3.149	3.207	3.343	3.604
51,00					1.133	1.257	1.502	1.563	1.866	1.986	2.046	2.463	2.592	2.943	3.047	3.162	3.220	3.357	3.619
52,00						1.282	1.532	1.594	1.904	2.026	2.088	2.513	2.645	3.003	3.110	3.228	3.286	3.427	3.694
53,00						1.307	1.562	1.626	1.941	2.067	2.129	2.563	2.698	3.064	3.173	3.293	3.353	3.497	3.770
54,00						1.332	1.592	1.657	1.979	2.107	2.171	2.614	2.751	3.124	3.235	3.358	3.420	3.566	3.845
57,00						1.407	1.683	1.751	2.092	2.228	2.295	2.764	2.911	3.306	3.424	3.554	3.619	3.775	4.071
60,00						1.483	1.773	1.845	2.205	2.348	2.419	2.915	3.070	3.488	3.612	3.750	3.819	3.984	4.297
60,30						1.490	1.782	1.855	2.216	2.360	2.432	2.930	3.085	3.506	3.631	3.770	3.839	4.005	4.320
63,00						1.558	1.864	1.940	2.318	2.469	2.544	3.066	3.229	3.670	3.801	3.946	4.019	4.193	4.523
63,50						1.571	1.879	1.955	2.337	2.489	2.565	3.091	3.255	3.700	3.832	3.979	4.052	4.227	4.561
	Weight (kg/meter)																		

LEGEND:

- ZM size range
- Annealed & Pickled only
- On request
- Bead removing on request

NOTES

The entire range is available Bright Annealed or Annealed & Pickled
Welded tube up to 30 meters long